

**FR350SDJ****FORD**

Rear suspension package  
Ensemble pour suspension arrière  
Ensemble para suspensión de trasero

INSTALLATION INSTRUCTIONS

- Remove existing bump stop assembly & retain fasteners.
- Assemble Aeon rubber spring and bracket as shown in the adjacent diagram.
- Mount Timbren assembly using existing holes & OEM fasteners / shims.

NOTES

Check that brake line or brake cable locations do not interfere with Aeon spring.

If OEM vehicle has a peg style casting as shown, Timbren Aeon® rubber spring is designed to contact peg.  
Do not remove OEM peg.

*Do not exceed vehicle manufacturer's recommended axle weight rating. Check for AEON® interference with vehicle components - Under load AEON® will "expand" in diameter.*

INSTRUCTIONS DE MONTAGE

- Retirer l'assemblage de la butée de suspension existante et conserver la boulonnerie.
- Assembler le ressort en caoutchouc Aeon et le support #4 comme il est indiqué dans le schéma adjacent.
- Mont Timbren en utilisant l'assemblage de fixation OEM / cales.

REMARQUES

Vérifier que les emplacements de la conduite de frein et du câble de frein ne nuisent pas au ressort Aeon.

Le ressort en caoutchouc Aeon® de Timbren est conçu pour entrer en contact avec le bras d'appui si le fabricant d'origine du véhicule en a installé un (voir le diagram). N'enlevez pas le bras de support du fabricant d'origine.

*Ne pas dépasser le poids nominal sur l'essieu recommandé par le fabricant du véhicule. Vérifier que le ressort AEON® n'a pas d'incidence sur d'autres pièces du véhicule - Le ressort AEON® augmentera son diamètre avec la charge.*

INSTRUCCIONES DE INSTALACIÓN

- Retire la unidad del tope de suspensión existente y los pasadores de retención.
- Ensamble el resorte de caucho Aeon y la abrazadera #4 como se muestra en el diagrama adjacente.
- Monte la unidad Timbren usando sujetadores OEM / calzas.

NOTAS

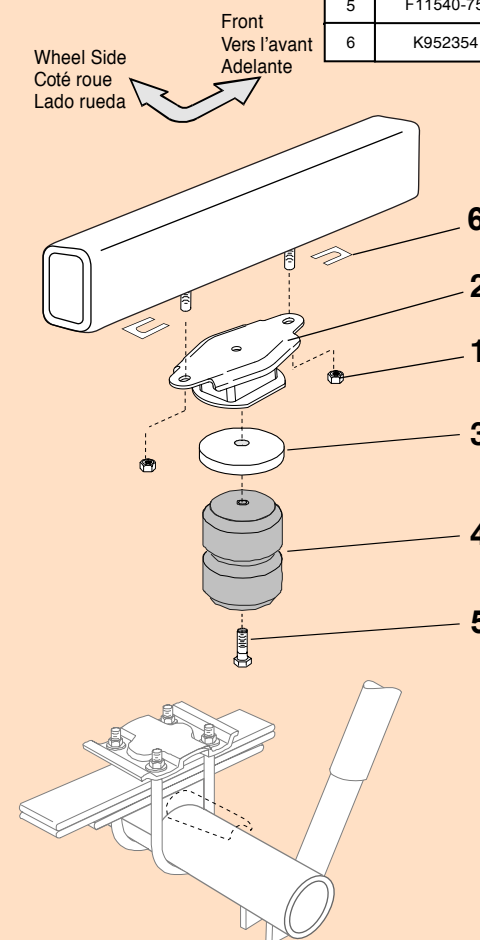
Verifique que la ubicación de la tubería de freno o del cable del freno no interfiera con el resorte Aeon.

El resorte de goma Aeon® de imbrense concibe para entrar en contacto con el brazo de apoyo si el fabricante de origen del vehículo instaló uno (ver el diagram). No quite el brazo de soporte del fabricante de original del equipo.

*No exceda la carga nominal en el eje recomendada por el fabricante del vehículo. Compruebe que no haya interferencia entre el resorte AEON® y los otros componentes del vehículo. Bajo carga, el resorte AEON® se ampliará en diámetro.*

**Ref.** = Reference = No. de référence = Núm. de referencia  
**Part** = Part #. = No. de pièce = Núm. de pieza  
**Qty.** = Quantity = Quantité = Cantidad

Ref	Part	Qty
1	OEM	4
2	K10552-003	2
3	A25722-90P00	2
4	A00545-65Q30	2
5	F11540-750	2
6	K952354	4



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TIMBREN INDUSTRIES INC.

[www.timbren.com](http://www.timbren.com)

PART NUMBER	DESCRIPTION	QTY	LOCATION
<b>F11540-750</b>	HCS M10 x 50 x 1.5 FT Gr 8.8 Z	<b>2</b>	<b>I1C</b>
<b>K952354</b>	SHIM 1-3/8" LNG x 1/8" WD x 1/32" THK x 5/8" SLOT W	<b>4</b>	<b>P2C</b>

<b>A00545-65Q30</b>	HOLLOW RUBBER SPRING	<b>2</b>	<b>C9B</b>
<b>A25722-90P00</b>	RUBBER SPACER 4"od x 1/2" thk w/ P Bushing	<b>2</b>	

<b>K10552-003</b>	FR250SDJ/FR350SDJ/FRTT350G WELDMENT	<b>2</b>	<b>D8C</b>
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<b>B90201-CR</b>	LARGE REAR BOX - 10.5 x 8.5 x 6	<b>1</b>	<b>A--D</b>
<b>B10000</b>	8" x 12" BUBBLE FOR KITS	<b>1</b>	
<b>B00029-010</b>	BARCODE LABEL FOR KIT	<b>1</b>	

Issued: 10/4/2019

### Clearance Instructions:

Rear SES Kits for Pick-Ups and Vans should have a 1/2" to 1-1/2" gap between the rubber spring and contact point when empty.

A partial load, or vehicle accessories will reduce or eliminate the gap.

Front SES kits are usually in full contact.

Medium and Heavy-Duty Trucks, Trailers and Motorhomes will be in constant contact, and have no gap.

### Lifetime Warranty:

Timbren SES Kits are warranted against defects in material and workmanship, under normal use and service, for the life of the vehicle on which the kit was originally installed. The warranty is not transferable and proof of purchase is required. The warranty is limited to the replacement of the failed part.

TIMBREN will not be responsible for any labour or freight charges involved in the replacement of any product. TIMBREN shall be entitled to make its own inspection to determine the validity of the claim. TIMBREN shall not be liable nor warranty the product in the event of alteration, misuse, overload, negligence or damage caused by others.

If ride or performance of our product is unsatisfactory in any way, please call: 1-800-263-3113 or email [sales@timbren.com](mailto:sales@timbren.com)

**ASSEMBLY NOTES:**