



INSTALLATION INSTRUCTIONS

PART#: SMX-MC5

FITS: Chevrolet/GMC

•2015 and Up 2500HD/3500HD

Thank you for choosing SuspensionMaxx for your vehicle. This kit is designed to add suspension travel and increase front and ground clearance. Specially designed tools and experience are required to complete the installation properly. These parts should only be installed by a qualified mechanic otherwise an unsafe vehicle and/or injury may result. Consult manufactures service manual for proper torque specifications and procedures. Instructions are supplied for the leveling kit installation only. Safety is important. Use safe working habits.

WARNING!

This suspension system will enhance off road performance and increase ground clearance. Larger tires will increase vehicle roll center height. The vehicle will handle and respond to driver steering and braking differently from a stock factory equipped passenger car or truck. Extreme care must be used to prevent loss of control or vehicle rollover during abrupt maneuvers both on and off-road. Failure to operate this vehicle safely can result in vehicle damage, serious injury or death to the driver and passengers. Always wear your seat belt and reduce your speed, avoid sharp turns, inclines and abrupt maneuvers. Tread lightly, respect nature and enjoy the Off-Road Experience! Help keep it available for future generations.

Thank You!
SuspensionMAXX Inc.



INSTRUCTIONS

SuspensionMAXX kits are designed to be easily installed and completely reversible to the factory supplied settings. These instructions are supplied for ease of installation, correct procedures and safety. Automotive experience recommended.

REQUIRED TOOLS

- Torsion Bar Unloader Tool (SMX-2011MT or CH-48809)
- Load-rated floor jack
- Load-rated jack stands
- 7/8" or 22mm socket for lug-nuts and differential bolts
- 18mm & 19mm wrenches for shock absorber
- 21mm wrench for OEM differential bolt
- 21mm socket for OEM differential bolts
- 1" socket for SMX-2011MT
- 1/2" torque wrench rated up to 150 ft/lbs
- Anti-seize



Again, Thank you for your purchase! Enjoy your SuspensionMAXX leveling system!

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PRELIMINARY STEPS

1. Park vehicle on level surface.
2. Block rear wheels.
3. Using load-rated floor jack and stands, raise and safely support vehicle under certified frame lift points and remove front wheels.

STEP 1: Removal

1. Using specified torsion bar unloader tool, increase tension on torsion bar adjusting lever, remove height adjustment bolt and horizontal adjusting nut when unloaded.
2. Slowly relieve torsion bar tension and remove unloader tool.
3. Slide torsion bar forward, disengaging hex from lever.

CAUTION: Disengaging lever can fall from vehicle and cause injury.

NOTICE: Torsion bar may be frozen in lever, added force may be required for disassembly.

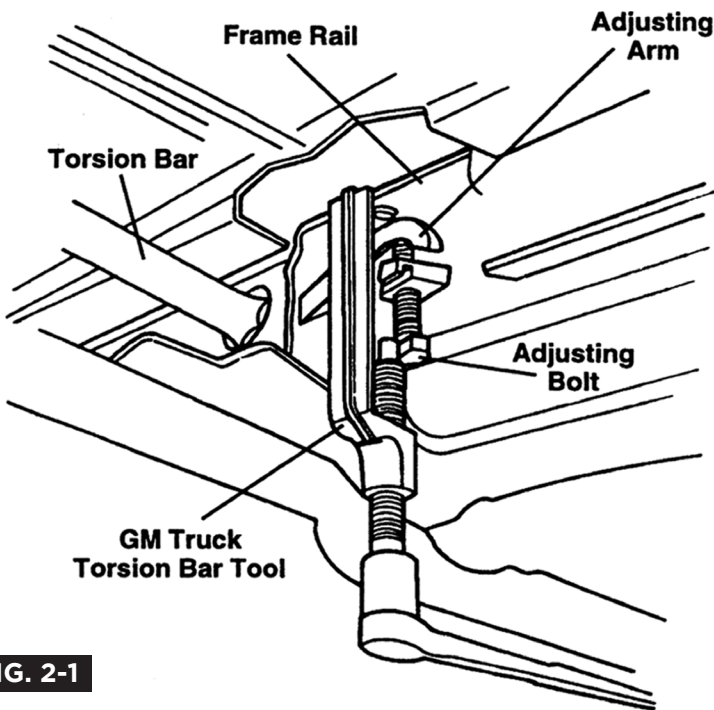


FIG. 2-1

STEP 2: Shock Relocation Kit Installation

1. Support lower control arm with suitable floor jack or stand.
2. Remove two upper shock mounting nuts.
3. Compress top of shock downward. Expose top

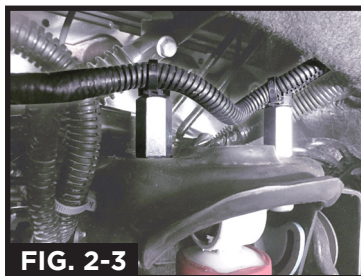


FIG. 2-3

of threads below shock mount.

4. Install shock spacers on both shock studs between the frame and shock.
5. Install coupler nuts to shock mount studs (torque to **35ft-lbs**)
6. Insert threaded set screws. (**6mm Allen Wrench - torque to 10ft-lbs**)
7. Reattach wiring to new extended studs.

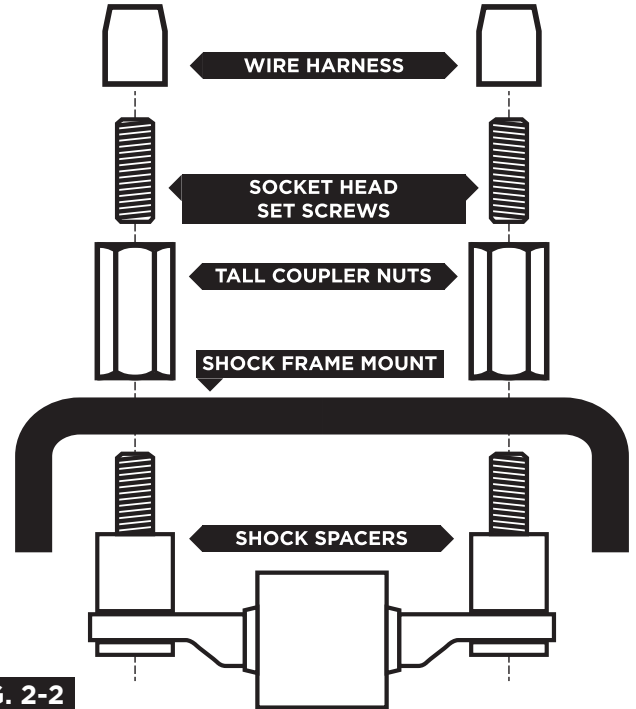


FIG. 2-2

STEP 3: Differential Spacer Installation

1. Support differential with suitable floor jack or stand.
2. Loosen four differential mounting bolts with 21mm socket. **DO NOT** remove at this time.
3. Remove one differential mounting bolt at a time.
4. Carefully lower the differential and install differential spacers one at a time.
5. Install new differential bolt. **DO NOT** tighten.
6. Repeat steps 3-5 on the remaining 3 differential bolts.
7. Tighten all four differential mounting bolts. Torque to **85ft/lbs**



FIG. 2-3



FIG. 2-4

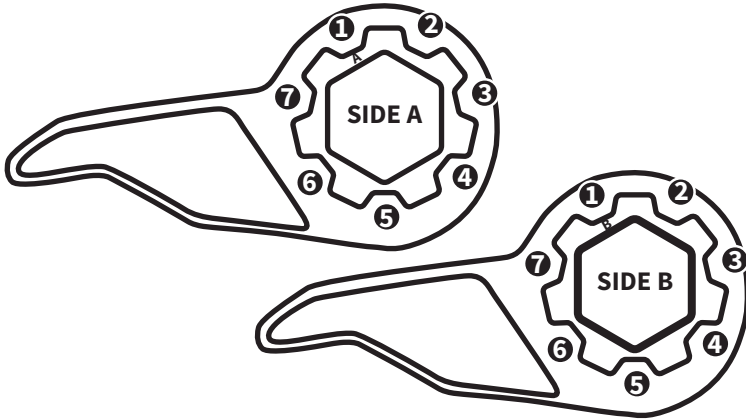
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STEP 4: Calibration

NOTICE: Calibration is required before installation

1. To calibrate match **A** or **B**, stamped on the internal hub, with the appropriate numbered outer position.
2. Apply anti-seize on gear tooth area to ease future disassembly.
3. Install hub alignment clip to aid in holding the **MAXXCAM 5's** gear in place. (Only 1 supplied)
4. Reinstall **MAXXCAM 5** in vehicle.
5. Remove hub alignment clip. (Discard - not required)
6. Adjust suspension ride height within specified range.



CALIBRATION CHART

Actual measurements may vary due to initial starting position, load and bar fatigue.

2015 & Up Silverado HD & Sierra HD

| | | |
|---|-------------------|---|
| <p>INCREASE ←</p> <p>→ DECREASE</p> | A1 = +2.5" | <p>Record position for reference:</p> <p>LEFT _____</p> <p>RIGHT _____</p> <p>INSTALLED ___/___/___</p> <p>MILEAGE _____</p> |
| | B2 = +1.5" | |
| | B3 = -1.5" | |
| | A3 = -2.5" | |

NOTE: Lift heights shown on chart reflect the initial height achieved by the MAXXCAM prior to adjustment of the torsion bar bolt. Results may vary.

This kit adds suspension travel only and will not add load carrying capacity to the suspension system.

DO NOT OVERLOAD

This kit can be over calibrated. Over adjustment of the torsion bar is not recommended!

NOTICE ALL POSITIONS MAY NOT BE USED IN SOME APPLICATIONS

NOTICE: WHEEL ALIGNMENT REQUIRED

WHEEL ALIGNMENT SPECS W/ LEVELING KIT

| | |
|--|---------------------|
| CAMBER | 0.0Deg. +/- 0.5Deg. |
| CASTER | 2.0Deg. +/- 1.0Deg. |
| (LEFT TO RIGHT MUST BE EQUAL +/- 0.25Deg.) | |
| TOTAL TOE | 1/8in. +/- 1/16in. |

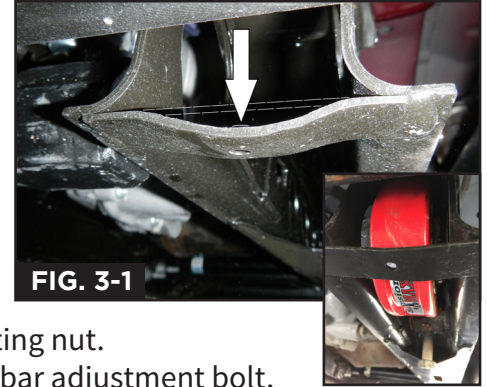
STEP 5: Installation

1. Inspect torsion bars, cross-member support for cracks, rust or damage. Check adjusting bolts and nuts for damage, rust or stripped threads. Replace if necessary.
2. Calibrate MAXXCAM 5 as needed to compensate for torsion bar sag and fatigue. **See Calibration Chart.**
3. Install MAXXCAM 5 into cross-member, slide torsion bar rearward fully engaging torsion bar hex in MAXXCAM 5.

NOTICE: A slight adjustment of torsion bar cross-member may be required to clear MAXXCAM 5 Leveling kit

(FIG 3-1)

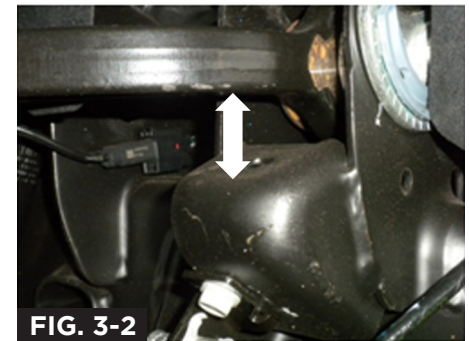
4. Reinstall torsion bar unloader tool. Increase tension on torsion bar unloader tool as required to reinsert horizontal adjusting nut.
5. Reinstall torsion bar adjustment bolt, thread the bolt in until it makes contact with the MAXXCAM torsion bar key.



WARNING: INCREASED PRESSURE REQUIRED! USE EXTREME CAUTION!

STEP 6: Adjustments

check and adjust ride height and be aware of upper control arm gap. As you adjust the torsion bar bolt the upper control arm gap will decrease. The gap must maintain



1/4" - 3/8" clearance between upper control arm and stop bracket. Adjust until ride height is adequate. Use the torsion bar adjustment bolts to balance ride height between both sides of the vehicle.

NOTICE: Over-adjustment will result in poor ride and difficulty setting the vehicles wheel alignment.

2. Check and adjust wheel alignment.

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