

## GM TRUCK CAM/CASTER KIT

1. Raise vehicle by lower control arm, remove and replace one upper control arm bolt at a time.
2. Install cam bolts by placing one cam at the head of each bolt. Make sure cam is oriented properly matching the OE. Install this assembly, making sure pin on frame bracket is in the cam slot, then install another cam and nut and tighten lightly.

**CAUTION: USE CARE NOT TO DAMAGE BRAKE LINES, FUEL LINES OR WIRING.**

3. Reinstall tire and wheel assembly and recompensate alignment equipment.
4. Adjust cams to desired caster/camber settings and torque nuts to manufacturer's specifications while holding the head of the bolt.
5. Adjust toe and road test the vehicle.

**CAUTION: ALWAYS USE APPROPRIATE SAFETY DEVICES TO SUPPORT THE WEIGHT OF THE VEHICLE WHILE SERVICING ANY SUSPENSION COMPONENT. ALWAYS CHECK FOR PROPER CLEARANCE BETWEEN SUSPENSION COMPONENTS AND OTHER COMPONENTS OF THE VEHICLE.**

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