

ASSEMBLY INSTRUCTIONS

REAR CAMBER ARMS

HONDA ACCORD

ACURA 3.2TL

ACURA 3.5RL

- 1) Check vehicle for bent, worn or loose components and repair as necessary.
- 2) Check alignment and determine rear camber changes required.
- 3) Lift rear of vehicle so suspension hangs freely and fasteners can be accessed. Support safely.

NOTE: This kit replaces the two parallel links connecting the hub assembly to the center of the vehicle

- 4) Remove the front parallel link. This link will have a longer bushing at the inboard end.
- 5) Assemble the front link. Thread left and right hand nuts onto the center turnbuckle. Thread the short link with the LONGER bushing onto one end of the turnbuckle. Thread a long link onto the other end of the turnbuckle. Adjust this link with the turnbuckle until the length matches the factory link, with an equal number of threads showing on each end of the turnbuckle.
- 6) Install the front link with the LONGER bushing at the INBOARD end. Position flanges on bushings toward the FRONT of the vehicle (**See illustration**). Reinstall hardware as removed. Snug bolts and nuts but do not tighten.
- 7) Assemble rear link as described above. Adjust length to match the factory link with equal threads exposed on each end of the turnbuckle.
- 8) Remove the rear parallel link.
- 9) Install the rear link with the SHORT end INBOARD. Position flanges on bushings toward the REAR of the vehicle (**See illustration**). Snug outer nut but do not tighten. Snug inner bolt (toe adjuster) in neutral position but do not tighten.
- 10) Replace wheel assembly and alignment sensor if removed. Recompensate sensor. Lower vehicle onto alignment rack.
- 11) Check toe-in and adjust with turnbuckle in rear link to get close to specification.
- 12) To adjust camber, lengthen or shorten both adjustable links equally to achieve desired reading.
- 13) Adjust toe-in using factory adjuster at inner end of rear link.
- 14) Torque fasteners at ends of both links to factory specifications.
- 15) Verify that alignment readings are correct. If not, fine-tune with turnbuckles. Torque turnbuckle nuts to 75 ft. lb. (102 N. m.).
- 16) Proceed with rest of alignment and road test vehicle.

