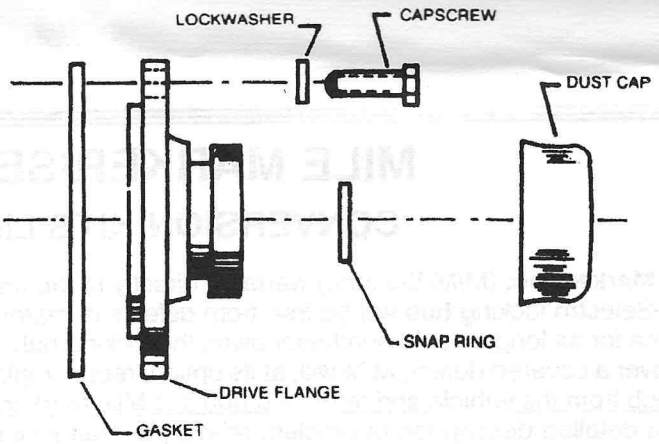
To Install Hubs, first

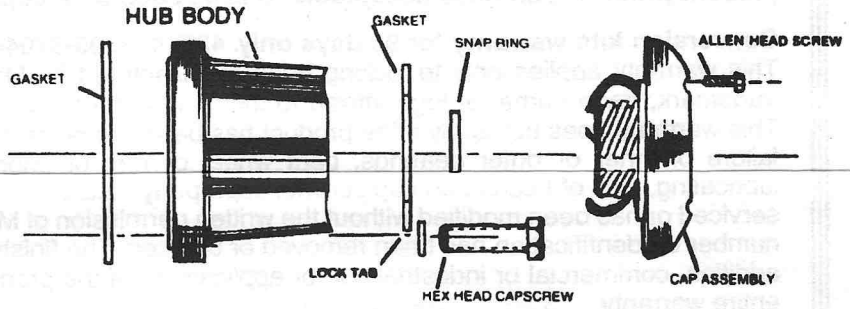
REMOVE PARTS SHOWN

Dust Cap
Snap Ring
Cap Screw (six)
Lock Washers
Drive Flange
Gasket



INSTALLATION

1. Remove cap from Body Assembly.
2. Install Hub Body and gasket on wheel using cap screws and lock tabs.
3. Replace Snap Ring.
4. Install cap and gasket with six cap screws.



NOTE: When reassembling your hubs, make sure that the spring pin is in alignment with the wide-slot groove. If it does not turn, place it in the other wide-slot groove on the opposite side.

SERVICE INSTRUCTIONS:

Hubs should be serviced at same time as wheel bearings. Clean and coat axle gear bearings with grease. The hubs should never be packed with grease. We recommend checking wheel bearing adjustment and locknut torque to be sure they are within vehicle manufacturer's specifications. Engage hubs one mile monthly.

OPERATING INSTRUCTIONS:

2-WHEEL DRIVE

Both control dials set in free position and transfer case in two-wheel drive.

4-WHEEL DRIVE

Set both hubs to lock and shift transfer case to four-wheel drive. DO NOT drive on pavement or other hard surface roads in LOCK, this can result in severe binding up and damage of the gear train.

Never drive with one hub only engaged, this can damage front differential.

Never drive unless the control dials are in either fully locked or fully free position. If the hubs are partially engaged, hub damage may result.

MILE MARKER HUBS

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