



# SK-5003 REAR LEAF SPRING SHACKLE SET INSTALLATION INSTRUCTIONS

**KIT CONTENTS:** (4) Steel Plates, (4) Stainless Steel Bolt Sleeves, (8) Rubber Bushings, (4) Grade 5 Bolts (4) Locknuts

**WARNING: BEFORE INSTALLING, PLEASE READ INSTRUCTIONS CAREFULLY. NOT FOLLOWING THESE INSTRUCTIONS CAN RESULT IN PROPERTY DAMAGE OR SERIOUS INJURY.**

### FACTORY SHACKLE REMOVAL PROCEDURE:

1. Jack up frame of the car and place on jack stands or secure blocks. **DO NOT** work under the vehicle while it is being held up by the jack alone.
2. Support the rear axle so it will not fall.
3. Remove the rearmost leaf spring shackle upper and lower mounting bolts. You might need to adjust (*lift up or down*) the amount of pressure propping up the rear axle while it is being held up to get the shackle bolts out.

### NEW SHACKLE INSTALLATION PROCEDURE:

1. On one side, install the new shackle plates (*with the single hole end at the top*), upper rubber bushings, bolt sleeve and upper bolt first (*locknuts facing to the inside of the vehicle*) and snug down.
2. Raise or lower the rear axle with a jack to line up the leaf springs with one of the 3 mounting holes and insert lower bolt, bolt sleeve, rubber bushings and locknut into the leaf spring. (See *diagram below for part placement.*)
3. Install the other side plates, upper rubber bushings, bolt sleeve and upper bolt with locknut and snug down.
4. Install the lower bolt and hardware into the same hole as the other side.
5. Tighten both upper and lower mounting bolts to manufacturers torque specs.
6. Lower vehicle back to the ground and test drive. The vehicle will settle and you will be able to see if the height is where you want it. If not reposition the lower shackle bolts to another hole and retest.

### **SHACKLE LIFT AMOUNTS:**

FIRST HOLE – 1.0" to 2.0" of Lift

SECOND HOLE – 2.0" to 3.0" of Lift

THIRD HOLE – 3.0" to 4.0" of Lift

(*Can vary from vehicle to vehicle.*)

**WARRANTY:** Shackle kit is warranted from manufacturers defects for the life of the vehicle. Warranty does not cover damage to shackle kit due to improper installation or use. Refunds for warranty issues will consist of original order cost only and do not cover any labor costs or any other costs that were incurred.

**DISCLAIMER:** McBay Performance, Inc. is not responsible or liable for any damage to vehicle, property or persons when product is being installed, removed or in use.

APPLICATIONS
<b>CHRYSLER</b>
1955-1969 300
1975-1983 Cordoba
1983-1989 Fifth Avenue
1960-1968 Imperial
1977-1981 LeBaron
1953-1973 New Yorker
1963-1969 Newport
<b>DODGE</b>
1963-1964 330 / 440
1962 880
1964-1970 A100 Pickup & Van
1967-1970 A108 Van
1976-1980 Aspen
1971-1980 B100 Van
1966-1978 Charger
1965-1974 Coronet
1960-1962 Dart
1977-1989 Diplomat
1955-1959 Lancer
1980-1983 Mirada
1965-1973 Monoco
1960-1973 Polara
1968-1971 Super Bee
<b>PLYMOUTH</b>
1962-1970 Belvedere
1965-1970 Belvedere II
1960-1963 Fleet Special
1962-1969 Fury
1968-1969 Fury I
1965-1969 Fury II, Fury III
1980-1989 Gran Fury
1967-1971 GTX
1974-1975 PB100 Van
1968-1974 Roadrunner
1965-1973 Satellite
1962-1964 Savoy
1970 Superbird
1976-1980 Volare

